

FIG.2 DISK SUBSTRATE MOULDING FLOWCHART

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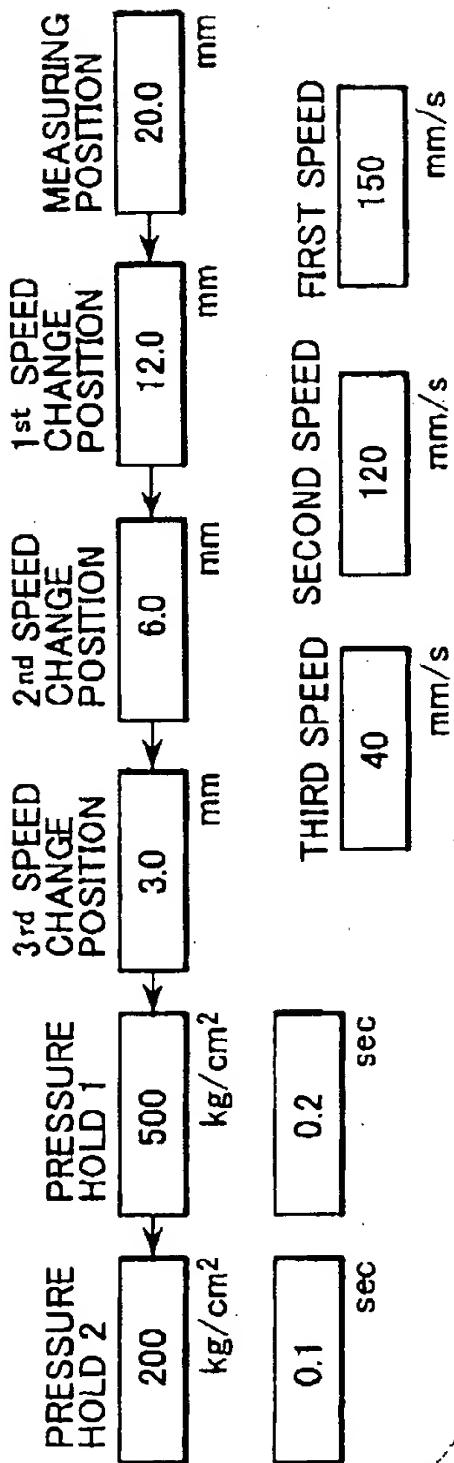


FIG.3 CONTINUOUS OPERATION CONDITIONS

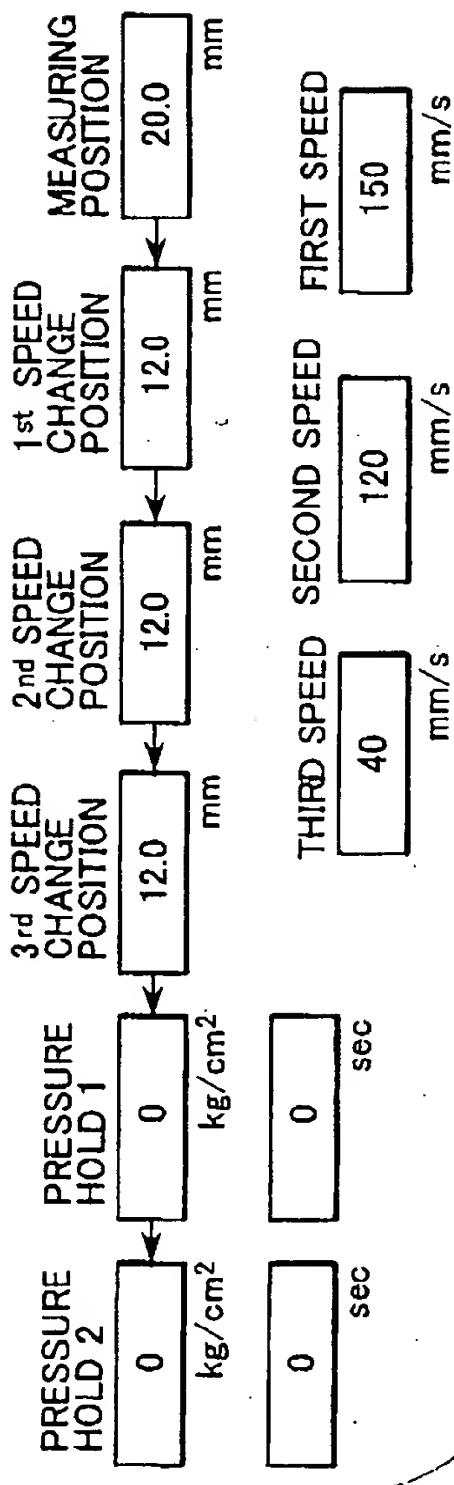


FIG. 4 DISK SUBSTRATE MOLDING START CONDITIONS